V.T.O.

VERTICAL TAKE-OFF

XFV-1"POGO" ASSEMBLY INSTRUCTIONS

BEFORE ASSEMBLING THE V.T.O. CAREFULLY STUDY SKETCH AND PLACE ALL PARTS ON WORK TABLE AS INDICATED.

IMPORTANT: — APPLY CEMENT TO INSIDE SURFACES ONLY. AVOID GETTING CEMENT ON OUTER SURFACES OF PLANE SECTIONS. USE CEMENT VERY SPARINGLY AND AVOID GETTING CEMENT ON HANDS, SO AS NOT TO MAR OR SMEAR PLASTIC SURFACES.

IN ORDER TO OBTAIN MAXIMUM STRENGTH AND NEATNESS, IT IS SUGGESTED THAT ALL CEMENTED SUB-ASSEMBLIES BE GIVEN AMPLE TIME TO DRY BEFORE FURTHER HANDLING.

DO NOT HURRY - WORK CAREFULLY AND PATIENTLY.

FOR BEST RESULTS ASSEMBLE PLANE EXACTLY IN THE ORDER INDI-CATED.

- I. Assemble COUNTER-ROTATING PROPELLERS together as follows:
- a. Place SPUR GEARS onto PROPELLER SHAFT with GEAR END pointing towards center of shaft as indicated in Figure 1.
- b. Insert PROPELLER SHAFT into corresponding hole in LOWER PROPELLER so that GEARS mesh with pegs on inside of LOWER PROPELLER.
- c. Slip UPPER PROPELLER onto upper end of PROPELLER SHAFT in proper position so that pegs on inside of UPPER PROPELLER mesh with SPUR GEARS.
- d. Hold UPPER and LOWER PROPELLERS in mesh with internal SPUR GEARS by grasping same between thumb and index finger as shown in Figure 2. Then apply a very small drop of cement to UPPER end of PROPELLER SHAFT and slip cone-shaped CAP over UPPER end of PROPELLER SHAFT, pushing CAP down as far as it will go.

ImpOrtant: — CONE-SHAPED CAP is on TOP, FLANGED CAP is on the bottom. See Figure 2.

e. Similarly apply a very small drop of cement to LOWER END of PROPELLER SHAFT and slip FLANGED CAP onto LOWER END of SHAFT, pushing down as far as it will go. Caution: — Use very little cement so as not to fuse PROPELLERS and SHAFT together.

Check assembly by holding either CAP between thumb and index finger and turn one of the PROPELLERS — other PROPELLER should turn freely in opposite direction.

f. Attach SPINNER to upper PROPELLER. This is a tight fit. No cement is necessary.

PROPELLER ASSEMBLY is now complete. Set aside until ready to attach to ASSEMBLED FUSELAGE.

- Cement LEFT WING TANK HALF (one with half-round hole in nose for PITOT TUBE) to MATING HALF of TANK (also with half-round hole) attached to LEFT WING by applying cement to inside edges of WING TANK. Place together and allow to dry.
- Using same procedure, cement RIGHT WING TANK HALF to MATING HALF attached to RIGHT WING. Allow to dry.
- Cement PITOT TUBE to LEFT WING TANK by applying cement to back end of PITOT TUBE and inserting same into corresponding hole in nose of TANK on LEFT WING.
- Cement LEFT WING and TANK ASSEMBLY to LEFT FUSELAGE by applying cement to edges of slot in fuselage as shown in Figure 3, and insert WING TAB into slot. Allow to dry.
- Using same procedure, cement RIGHT WING ASSEMBLY to RIGHT FUSELAGE.
- Cement "RUDDERVATORS" to LEFT and RIGHT FUSELAGE HALVES by applying cement to edges of slots in TAIL END of FUSELAGE and inserting TABS of "RUDDERVATORS" into slots. "RUDDERVATORS" must form an angle of 45° with center line of FUSELAGE. See Figure 4.
 - Allow a few minutes for cement to dry before any further handling.
- Cement FUSELAGE HALVES together by applying cement to inside edges of FUSELAGE HALVES. Join HALVES together and hold firmly for at least one minute to allow cement to dry.
- Cement COUNTER-ROTATING PROPELLER ASSEMBLY to FUSELAGE by applying cement very sparingly to FLANGED HUB of PROPELLER ASSEMBLY and inserting same into corresponding hole in NOSE of FUSELAGE ASSEM-BLY. Allow to dry.
- Apply cement very sparingly to edges of COCKPIT CANOPY and press firmly into proper position over COCKPIT.
- Cut out sections of decals to correspond with markings on plane. Read directions on back of DECALS before applying.



