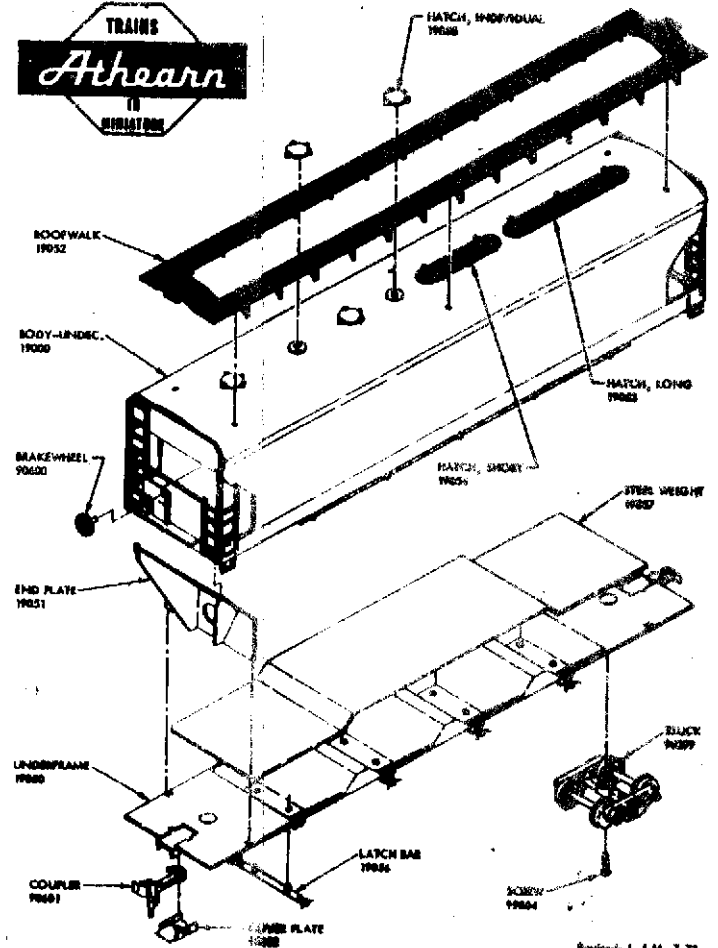




55'

CENTER FLOW



ASSEMBLY NOTES

THE FIT THE DELICATE FRAMEWORK ON THE ENDS OF THIS CAR, AVOID EXERCISING ANY PRESSURE ON LAGGERS, STEPS, AND FRAMEWORK DURING ASSEMBLY. END PLATES MAY NEED A SLIGHT AMOUNT OF FINISH WORK TO FIT INTO NOTCHES IN BODY ARE TOO TIGHT TO ASSEMBLY FREELY.

BOTH INDIVIDUAL AND TROUGH HATCH COVERS HAVE BEEN PROVIDED. EITHER MAY BE USED, BUT THEY ARE NEVER MIXED.

UNDERFRAME SHOULD HAVE WEIGHT, COUPLER, COUPLER COVER PLATE, AND BRKES MOUNTED BEFORE MOUNTING INTO BODY. YOU WILL NOTE FOUR SMALL TABS INSIDE LOWER PORTION OF BODY THAT ENGAGE UNDERFRAME IN MOUNTING. MAKE CERTAIN THAT ENDS ARE POSITIONED SO AS TO FIT INTO THE LOCATING LUGS ON UPPER PORTION OF UNDERFRAME IS SLIPPED INTO BODY.

ALWAYS BE EXTREMELY CAREFUL WITH STEPS AND END FRAMEWORK.

PART	NUMBER
BODY- UNDEC.	19000
UNDERFRAME	19050
END PLATE PR.	19051
ROOFWALK	19052
HATCH, LNG PR.	19053
HATCH, SHT. PR.	19054
HATCH, IND, DZ.	19055

PART	NUMBER
LATCH BAR DZ.	19056
STEEL WEIGHT	19057
TRUCK-HAZITT PR.	90399
BRAKEWHEEL DZ.	90600
COUPLER PR.	90601
COUPLER PLATE DZ.	90602
SCREW DZ.	99004